Cyberbond

Blast 6002

TECHNICAL DATA SHEET

BLAST 6002 speeds the curing of Apollo cyanoacrylates where low humidity levels or surface acidity may exist. This product is also used for fillet conditions or when gap filling between substrates. BLAST 6002 can be pre-applied to the opposite surface from the adhesive or post applied to the adhesive joint by brush, pump sprayer, or dropper.

Physical Properties - Liquid	
Base Compound	Isopropynol
Appearance	Colorless liquid
Viscosity	1 cps
Specific Gravity	0.8
Flash Point	63°F
Shelf Life	12 months unopened
Boiling Point	N/D
Odor	Mild
Vapor Density	Heavier than air
Percentage Volatiles (by weight)	n/a
RoHS Compliant?	Yes

General Instructions

Surfaces to be bonded should be clean and dry.

Dispense a drop or drops of an Apollo cyanoacrylate to one surface only.

Brush, spray, or wipe BLAST accelerators on surface as needed. Can be pre-applied or post-applied to bond area. Let BLAST evaporate if pre-applying.

NOTE: May adversely affect some plastics and other materials. Test First.

Storage

Products should be stored unopened in a cool, dry place out of direct sunlight.

Health Precautions

None

Curing Performance

The gap of the bond line will affect set speed. Smaller gaps tend to increase the speed. Activators can be applied to improve set speed but may also impair overall adhesive performance.

Specifications and Approvals

None

Note

The data contained herein are furnished for information only and are believed to be reliable. Cyberbond L.L.C. cannot assume responsibility for the results obtained by others over whose method Cyberbond L.L.C. does not control. It is the user's responsibility to determine suitability for the product or of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Cyberbond L.L.C. specifically disclaims all warranties of merchantability or fitness for a particular purpose arising from sale or use of Cyberbond L.L.C. products. Cyberbond L.L.C. specifically disclaims any liability for consequential or incidental damages of any kind, including loss of profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Cyberbond L.L.C. patents which may cover such processes or compositions. We recommend that each prospective user test the proposed application to determine its suitability for the purpose intended prior to incorporating any product or application in its manufacturing process using the data as a guide.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS)

Cyberbond, LLC 401 N Raddant Road Batavia, IL 60510 630.761.8900 tel www.cyberbond1.com Cyberbond Europe GmbH Werner-von-Siemens Straße 2 D - 31515 Wunstorf Germany 49 / 50 31 / 95 66 - 0 tel www.cyberbond.de