



Advantra® PHC9255

Type of Adhesive

Hot Melt Adhesive

Product Benefits

This product is a slow setting, advanced case & carton hot melt adhesive based on patented HB Fuller technology. It provides a unique combination of benefits, including a clear, consistent color, odor and smoke-free environment, unequaled thermal stability, high hot tack, increased mileage, clean machining and a very wide service temperature range.

Typical Applications

Straw Attachment. Also performs well on difficult to bond surfaces like OPP, Sharkskin and varnished cartons.

Suitable Substrates

Heavily coated Corrugated and Cartons, many non-porous surfaces and similar materials.

Typical Properties

Property	Value
RECOMMENDED APPLICATION TEMPERATURE	350 deg. F
MOLTEN GARDNER COLOR	2
SHELF LIFE	365 day
RATE OF SET	SLOW
VISCOSITY @ 275F	2,625 cP
VISCOSITY @ 300F	1,690 cP
VISCOSITY @ 325F	1,140 cP
VISCOSITY @ 350F	800 cP

Application Instructions

Application temp: See table above.

Suggested application methods include roll coating and extrusion..

Cleaning Instructions

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

Typical Packaging

Please contact your local Sales Office for available packaging options.



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TECHNICAL DATA SHEET

Storage Conditions

Clean and dry conditions above 20°F and below 120°F.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

Our Focus is Clear. Perfecting Adhesives.

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