

**Advantra® PHC9256**

<b>Type of Adhesive</b>	Hot Melt Adhesive
<b>Product Benefits</b>	This is a general purpose product with a fast speed of set. It is applied at 350° F.
<b>Typical Applications</b>	Case and carton packaging applications
<b>Suitable Substrates</b>	Virgin and/or recycled corrugated and a variety of coated/uncoated carton stock.

**Typical Properties**

<b>Property</b>	<b>Value</b>
APPLICATION TEMPERATURE	350 deg. F
COLOR GARDNER INDEX	2
SHELF LIFE	365 day
SOFTENING POINT	215 deg. F
SPEED OF SET, RELATIVE	FAST
VISCOSITY (@ 300F)	1,701 cP
VISCOSITY (@ 350F)	845 cP
VISCOSITY (@ 400F)	378 cP

<b>Application Instructions</b>	Application temp: See table above.
<b>Cleaning Instructions</b>	Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	Clean and dry conditions above 20°F and below 120°F.



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## TECHNICAL DATA SHEET

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the MSDS for additional safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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