



Swift[®] col 9780

Type of Adhesive One-component solvent based polychloroprene adhesive.

Product Benefits

- excellent bonding properties on metal
- one component
- suitable for one side or contact bonding
- solvent based
- short open time
- good heat resistance
- not plasticizer resistant
- with intensive exposure a slight yellowing is possible

Typical Applications General industry.

Suitable substrates For bonding wood, wood materials, metal, porcelain, rubber, leather, cork, textile, felt, soft foam, PVC hard and other materials.

Not suitable for polystyrene foam (Styropor[®]), polyethylene, polypropylene, Teflon and soft PVC, as well as copper and its alloys.

Typical Properties

Property	Value
Base	Polychloropren
Colour	yellowish
Solids content	approx. 28%
Density	approx. 0,88 g/cm ³
Viscosity (Brookfield, at 20°C)	approx. 2 900 mPa.s
Shelf life	12 months



Application Instructions

Application: brush

Consumption: minimum 100 g/m² (each side), according to porosity of the materials.

Drying time: approx. 10 minutes at 20°C

Contact life: approx. 15 minutes

Pressure: by hand roller or pressing device.

Metal must be free of rust, lead as well as rubber materials must be abraded before coating. Leather must be roughened slightly.

If both surfaces are dry, grease- and dust free, the adhesive can be applied on both surfaces. Wait until both parts feel dry. Carry out the bonding within the open time and press. Bonding after the normal open time can be made through heat reactivation. The material must be warmed, joined and pressed. An initial coat of adhesive should be applied on porous materials at least 10 minutes prior to bonding.

Coating by application of the adhesive on one side only is possible if the solvents can evaporate through one of the materials to be joined. In this case apply Swift® col 9780 on one side and press on the other side immediately. After about 15 minutes non adhering parts can be pressed again.

Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +10°C and below +35°C. This product is sensitive to cold. This product jellies if stored at temperatures under +10°C, although it can be thawed.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Inflammable.

Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: The information, specifications, procedures and recommendations herein (together "information") are based on our experience and we believe these to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.

NOTE TO USER: by ordering/receiving product you accept the H.B. Fuller General Terms and Conditions of Sale applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.



H.B. Fuller

H.B. Fuller Company

info-europe@hbfuller.com

www.hbfuller.com/

eimea/contact-us